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Supplementary Material Available: The SAX-HPLC chromatogram and gradient PAGE analysis (both glossy photo and a scan) of oligosaccharide 6 demonstrating its purity (1 page). Ordering information is given on any current masthead page.

Synthesis and Structure–Activity Relationships of 5-Substituted 6,8-Difluoroquinolones, Including Sparfloxacin, a New Quinolone Antibacterial Agent with Improved Potency¹

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A series of 5,7-disubstituted 1-cyclopropyl-6,8-difluoro-4(1H)-oxoquinoline-3-carboxylic acids (10-36) were prepared; the C-5 substituent in these compounds comprised halo, hydroxy, mercapto, and amino groups and the C-7 functional group included variously substituted piperazines. In vitro antibacterial screening results indicated that the amino group was optimal among the C-5 substituents. A combination of the C-5 amino group and the C-7 3,5-dimethylpiperazinyl appendage in this series conferred the best overall antibacterial property with lack of adverse drug interactions. Compound 36k [named sparfloxacin, originally AT-4140, 5-amino-1-cyclopropyl-6,8-difluoro-7-(cis-3,5-dimethyl-1-piperazinyl)-4(1H)-oxoquinoline-3-carboxylic acid] was superior to ciprofloxacin in both in vitro and in vivo potency and hence was selected as a promising candidate for an improved therapeutic agent.

During recent years, much attention has increasingly been given to the synthesis of quinolone antibacterials as a source of new agents.² Successful chemical modifications³ in this area to date are realized especially at positions C-1 (ethyl, fluoroethyl, cyclopropyl, fluorophenyl, and methylamino), C-6 (fluoro), C-7 (4-pyridyl, piperazinyl, and aminopyrrolidinyl), C-8 (fluoro and chloro), and N-1-C-8 $(-CH(CH_3)CH_2CH_2- and -CH(CH_3)CH_2O-)$ of the quinolones represented generically by 1. However, little attention has been paid to the role of C-5 substituents as a possible contributor to the antibacterial property of this class of agents; although several examples of $\dot{C}\text{-}5$ variants, including alkyl,⁴ halo,^{4a,5} nitro,^{6a} and amino⁶ groups, have

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been reported, neither extensive structure-activity relationships (SARs) of the C-5 function nor clinically useful agents (or even promising candidates) appended with a C-5 substituent have been developed thus far. It seemed to us that the substitution at C-5 might influence activity, because the C-5 position neighbors on the C-4 oxo group,

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which was accepted as an indispensable functional moiety for biological activity.

Our previous paper¹ reported the regioselective displacement reactions at C-5 and C-7 of ethyl 1-cyclopropyl-5,6,7,8-tetrafluoro-4(1H)-oxoquinoline-3-carboxylate (8) and its carboxylic acid (9). As a continuation of our research project for potent broad-spectrum antibacterial agents followed after enoxacin (2),⁷ which was developed in our laboratories and is now widely used in clinical practice, we have extended modifications of the C-5 and C-7 substituents in order to get further insight into their SARs. After our work on this was completed,⁸ the synthesis of a similar quinolone with a C-5 amino function but a limited variant at C-7 by a different method was reported.⁹ In the present paper, we report the synthesis and SARs of a series of 5- and 7-substituted 6,8-difluoroquinolones 7. In this study, halo, hydroxy, mercapto, and amino groups were selected to be introduced at C-5, and methyl-substituted piperazines were designed as C-7 variants with the following hypothesis in mind.

Adverse interactions of several quinolone antibacterials with a nonsteroidal antiinflammatory, fenbufen,¹⁰ and an antiasthmatic, theophylline,¹¹ have been noticed during their development of the agent. The interaction with fenbufen is explained on the basis of an enhancing effect of fenbufen on quinolone-mediated inhibition of the receptor binding of γ -aminobutyric acid (GABA), a major inhibitory neurotransmitter in the central nervous system (CNS); this effect leads to an increase in CNS excitability and to enhanced epileptogenicity.¹² On the other hand, it was recently reported that concurrent treatment of enoxacin with theophylline in rats changes the pharmacokinetics of theophylline, causing prolongation of its elimination half-life and thereby leading to an increase in its plasma concentrations.¹³ This results in increased risk of theophylline-related adverse reactions such as vomiting, nausea, tachycardia, and headaches. Sekine and his coworkers¹³ suggested that, at an initial stage of the metabolism, enoxacin competitively inhibits the binding of theophylline to cytochrome P-448 and this inhibition is responsible for the coplanarity between the C-7 piperazinyl

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^a (a) N-methylpiperazine in EtOH; (b) NaY or HY in toluene; (c) R^1R^2NH ; (d) $H_2/Pd-C$; (e) CF₃COOH; (f) NaNO₂, CuX, HX; (g) 2,5-dimethoxytetrahydrofuran.

ring and the naphthyridine nucleus of enoxacin. The planar feature may permit enoxacin to interact with the narrow binding site of the enzyme. Therefore, we selected rather bulky C-methylpiperazines as the C-7 substituent, because they might restrict the free rotation around the bond axis between the C-7 carbon and the piperazinyl N-1 nitrogen in combination with the fluorine atoms at C-6 and C-8 and accordingly make a coplanar conformation of the molecule unpreferable, thus possibly causing the inhibition of its binding with the enzyme and analogously with the GABA receptor as well.

Chemistry

In the previous work,¹ we found that nucleophilic displacement of 5,6,7,8-tetrafluoroquinolones 8^{14} and 9^{14} proceeds regioselectively at the C-5 or C-7 position, depending on adopted conditions. This finding accordingly permitted us to introduce an optional nucleophile preferentially into either the C-5 or the C-7 position, or stepwise into both positions with a desired combination of nucleophiles. Treatment of 9 with N-methylpiperazine in ethanol gave 1-cyclopropyl-5,6,8-trifluoro-7-(4-methyl-1piperazinyl)-4(1H)-oxoquinoline-3-carboxylic acid (10).^{5b} Further displacement reactions of compound 10 with

⁽¹⁴⁾ After completion of our work (ref 8), compounds 8 and 9 were reported; see refs 5b and 5c.

Scheme II^a



^a (a) NaY or HY in toluene; (b) $H_2/Pd-C$; (c) *t*-BuONO, CuCl₂; (d) H_3O^+ .

different nucleophiles gave a series of 5-substituted derivatives 11-25 (Scheme I). The reaction with alkoxides and thioxides thus afforded the 5-alkoxy (11 and 12) and 5-alkylthio (13 and 14) analogues, respectively. Treatment of 10 with various amines gave the 5-(substituted-amino)quinolones 15-19. The benzyl group of 12 and 17 was removed by hydrogenation or acid treatment to give the corresponding 5-hydroxy (20) and 5-amino (22)^{9a} analogues. Debenzylation of 14 was carried out on treatment with trifluoroacetic acid, giving 5-mercapto analogue 21. The C-5 amino group of 22 was converted by the Sandmeyer reaction into chloro (23) and bromo (24) atoms, though in poor yields. Treatment of 22 with 2,5-dimethoxytetrahydrofuran gave the pyrrolyl derivative 25 in a moderate yield.

Among compounds 10–25 with the N-methylpiperazinyl group at C-7, the 5-fluoro, chloro, hydroxy, and amino derivatives were comparable to the reference C-5 hydrogen analogue 4b¹⁵ in in vitro antibacterial activity as discussed later. Therefore, we planned to modify this N-methylpiperazinyl group into differently substituted piperazinyl groups while the fluoro, chloro, hydroxy, and amino groups at C-5 were kept. An alternative synthetic route for this purpose was developed starting from the ester 8. Regioselective displacement at C-5 of 8 with a nucleophile was achieved in a nonpolar solvent (Scheme II); thus the reaction of 8 with sodium benzylate in refluxing toluene proceeded preferentially at C-5 to give 5-benzyloxy derivative 26, accompanied by a small amount of its benzyl ester. Acid treatment of both products underwent the hydrolysis of the ester, with concomitant debenzylation at C-5, giving 5-hydroxy derivative 31. A similar treatment of 8 with benzylamine afforded a good yield of the 5benzylamino compound 27, which was then subjected to hydrogenation to give 5-amino analogue 28. The structures of 26 and 27 were assigned on the basis of their fluorine-19 nuclear magnetic resonance spectra. The amino group of 28 was converted by the Sandmeyer reaction to a chloro group (29), though the yield was unsatisfactory. Esters 28 and 29 were hydrolyzed under acidic conditions to give carboxylic acids 32 and 30, respectively. Compound 32 was

Scheme III



alternatively derived directly from 27 by deprotection of the benzyl group.

The C-7 fluorine atoms of 9 and 30-32 were then displaced with various piperazines to give the corresponding 7-(substituted-1-piperazinyl)quinolones 20, 22, and 33-36, except 36c and 36m (Scheme III). Compound 36c was derived from **36b** by removal of the ethoxycarbonyl group under alkaline conditions. 3,4,5-Trimethylpiperazinyl compound 36m was separately prepared from 32 in the following four steps. Thus acetylation of 32 with acetic anhydride, followed by displacement reaction of 37 with cis-2,6-dimethylpiperazine, afforded 38, which was then subjected to N-methylation with formaldehyde in formic acid and subsequent alkaline treatment of 39 to give 36m. Compounds 20 and 22 prepared thus via 31 and 32, respectively, were identified with the products derived from 12 and 17, respectively (see Scheme I); this fact supports, in turn, the structures previously assigned for 26 and 27. Among compounds shown in Scheme III, those having a chiral center(s) were racemates unless otherwise noted and

⁽¹⁵⁾ Grohe, K.; Heitzer, H. Liebigs Ann. Chem. 1987, 29.

Scheme IV^a



^a (a) PhCH₂Cl, NaH in DMF; (b) NaAlH₂(OCH₂CH₂OCH₃)₂ in toluene; (c) $H_2/Pd-C$; (d) hexafluoropropene-diethylamine in CHCl₃; (e) SOCl₂ in CHCl₃; (f) (CH₃)₂NH in CH₃CN.

the stereochemistry of the diastereoisomeric methyl groups is depicted as a relative configuration.

Some new piperazines used as the nucleophile were prepared as shown in Scheme IV. 1,4-Dibenzyl-2,2-dimethyl-3-oxopiperazine (41), derived from 40, was reduced by sodium bis(2-methoxyethoxy)aluminum hydride to give deoxopiperazine 42. 1,4-Dibenzyl-2-(hydroxymethyl)piperazine (44) was converted into the 2-fluoromethyl (45) and 2-chloromethyl (46) analogues by halogenation with Ishikawa's reagent (a hexafluoropropene/diethylamine complex)¹⁶ and thionyl chloride, respectively. Treatment of 46 with dimethylamine gave 47. The benzyl group of 42, 44, 45, and 47 was removed by hydrogenolysis with palladium-on-carbon, giving the corresponding deprotected piperazines 43 and 48-50. A racemate of 2-methylpiperazine was resolved into (S)-(+)- and (R)-(-)-2methylpiperazines.

X-ray Crystallographic Study

Compound **36k** was subjected to single-crystal X-ray analysis with a view to knowing its solid-state conformation. The crystal structure was solved by standard methods.¹⁷ The ORTEP drawing and streo view of the structure of **36k** are presented in Figures 1 and 2, respectively. The prominent structural features are as fol-



Figure 1. ORTEP drawing of the structure and solid-state conformation of **36k**.

Figure 2. Stereoscopic drawing of 36k.

lows: (a) The *cis*-3,5-dimethylpiperazinyl ring is in a chair conformation and essentially perpendicular to the quinoline ring plane; the torsion angles of C(4)-C(3)-N(3)-C(14)and C(4)-C(3)-N(3)-C(17) are -72.3(7)° and 140.1(5)°, respectively. (b) The plane of the N-1 cyclopropyl ring is practically perpendicular to the quinoline ring plane. The torsion angles of C(9)-N(1)-C(11)-C(12) and C(9)-N-C(12)(1)-C(11)-C(13) are $-42.1(6)^{\circ}$ and $-111.3(5)^{\circ}$, respectively. (c) The oxo group [O(1)] forms intramolecular hydrogen bonds to both the carboxyl hydrogen [H(9), a length of1.70(6) Å] and the amino hydrogen [H(8), a length of 1.94(5) Å]. These hydrogen bonds form each quasi-sixmembered ring. (d) The F(1) atom deviates by 0.2340 Å from the plane of the benzene ring in contrast with the F(2)atom with a -0.0263-Å deviation. The torsion angles of F(1)-C(2)-C(3)-C(4) and F(2)-C(4)-C(3)-C(2) are 170.0(4)° and -179.0(4)°, respectively.

Biological Results and Discussion

A series of 7-(4-methyl-1-piperazinyl)quinolones 10-25 with the C-5 substituent were tested against a variety of organisms. Table I shows the data expressed as minimum inhibitory concentrations (MICs in $\mu g/mL$) against representatives of Gram-positive bacteria (*Staphylococcus aureus* 209P JC-1) and Gram-negative bacteria (*Escherichia coli* NIHJ JC-2 and *Pseudomonas aeruginosa* 12),

⁽¹⁶⁾ Takaoka, A.; Iwakiri, H.; Ishikawa, N. Bull. Chem. Soc. Jpn. 1978, 51, 1267.

⁽¹⁷⁾ The X-ray crystal structure analysis of 36k was performed by Y. Kitano of Toray Research Center, Inc. The following library of crystallographic programs was used: DIRDIF, P. T. Beurskens, Crystallography Laboratory, Toernooiveld, Nijmegen, Netherlands (1984); EXSAN, Molecular Structure Corporation, The Woodlands, TX (1985); PLUTO, S. Motherwell, W. Clegg, University of Cambridge, England (1978); ORTEP-II, C. K. Johnson, Oak Ridge National Laboratory, Oak Ridge, TN (1976). Cromer, D. T. International Tables for X-ray Crystallography; The Kynoch Press: Birmingham, England, 1974; Vol. 4.

	<u></u>	min inhibitory concn, ^a µg/mL			
compd	x	S. aureus 209P JC-1	E. coli NIHJ JC-2	P. aeruginosa 12	
4b	Н	0.2	0.025	0.39	
10	F	0.39	0.05	0.78	
23	Cl	0.2	0.025	0.78	
24	Br	0.39	0.05	0.78	
20	но	0.2	0.05	0.78	
11	CH ₃ O	25	0.2	12.5	
12	PhCH ₂ O	6.25	1.56	6.25	
21	HS	3.13	0.39	12.5	
13	CH ₃ S	3.13	0.2	12.5	
14	$4-CH_3OC_6H_4CH_2S$	100	12.5	>100	
22	H_2N	0.1	0.0125	0.2	
15	CH3NH	0.78	0.1	1.56	
16	$(CH_3)_2N$	25	3.13	50	
17	PhCH ₂ NH	0.78	0.78	3.13	
18	HOCH ₂ CH ₂ NH	0.39	0.05	0.78	
19	$(CH_3)_2NCH_2CH_2NH$	6.25	0.05	0.78	
25	pyrrol-1-yl	3.13	0.39	12.5	

^aSee the Experimental Section.

including data for the C-5 hydrogen analogue 4b for comparison. Variation of the C-5 substituent significantly influences the activity. Introduction of a halogen (10, 23, and 24) to the C-5 position tends to cause a slight decrease in activity when compared to that of 4b. Conversion of the halogen to a hydroxy group (20) substantially retains the activity, whereas substitutions by methoxy (11), benzyloxy (12), mercapto (21), and methylthio (13) groups considerably decrease the overall activity. A bulky group as in 14 causes a remarkable loss of activity. Addition of an amino group to C-5 (giving 22), however, results in a 2-fold increase in potency over compound 4b. Alkylation of the C-5 amino group (giving compounds 15-19) generally causes a considerable decrease in activity with an increase in size of the alkyl group; in particular, dialkylation (16) leads to a striking loss of activity. A significant loss of activity occurs when an aromatic pyrrole ring (25) is added to C-5. As a result, addition of an amino group to C-5 of 4b led to 5-aminoquinolone 22, which had the best in vitro antibacterial activity against Gram-positive and Gramnegative organisms tested.

In vitro antibacterial activity of the C-5 substituted quinolones with variants of the N-methylpiperazine at C-7 is given in Table II. From the data for the series **a** (1piperazinyl), **d** (3-methyl-1-piperazinyl), and **k** (cis-3,5dimethyl-1-piperazinyl) of **33** (F), **34** (Cl), **35** (OH), and **36** (NH₂), it follows that contribution of the C-5 substituent to activity increases in the order OH $\leq F \leq Cl < NH_2$, despite variation of the C-7 substituent. Thus, the C-5 amino function in the 6,8-difluoroquinolone series appended with the piperazinyl group at C-7 significantly enhances in vitro activity; this finding is consistent with the conclusion described by Domagala.^{9a}

In order to further know an effect of varying the C-7 substitution on activity, a series of 5-aminoquinolones **36c-m** were tested where one to three methyl groups were inserted into different positions of the C-7 piperazine ring; the methyl groups are shown with a relative configuration except for (S)-**36e** and (R)-**36f**, and *meso*-**36k** is optically inactive. The activity fluctuates in a narrow range, de-

Table II. In Vitro Antibacterial Activity of 5- and 7-Substituted Quinolones $^{\alpha}$

	min inhibitory concn, $\mu g/mL$					
	S. aureus	E. coli	P. aeruginosa			
compd	209P JC-1	NIHJ JC-2	12			
33 a	0.2	0.0125	0.39			
33 d	0.2	0.0125	0.78			
33k	0.39	0.05	1.56			
34a	0.1	0.0125	0.39			
34 d	0.1	0.0125	0.39			
34k	0.2	0.025	0.78			
35 a	0.2	0.025	0.39			
35 d	0.2	0.025	0.78			
35k	0.2	0.025	0.78			
36a	0.05	0.0063	0.1			
36c	0.2	0.05	0.78			
36 d	0.025	0.0063	0.2			
36e	0.025	0.0063	0.1			
36f	0.05	0.0125	0.2			
36g	0.025	0.0125	0.78			
36h	0.05	0.025	0.78			
36i	0.05	0.0063	0.39			
36j	0.78	0.39	3.13			
36k	0.05	0.0125	0.39			
361	0.025	0.0125	0.78			
36m	0.05	0.025	0.39			
36n	0.05	0.025	0.2			
360	0.025	0.0063	0.2			
36p	0.05	0.1	1.56			

^a See the Experimental Section.

pending on the attached site, number, and stereochemistry of the methyl group, with the exception of 36j, whose activity considerably decreases. When compared to Nmethylpiperazine 22 (see Table I), unsubstituted piperazine 36a^{9a} displays a 2-fold increase in activity against both Gram-positive and Gram-negative bacteria. A clear difference is observed between the positional isomers of the monomethyl racemic compounds (36c vs 36d), thus the 3-methyl analogue 36d is 4-8 times more active than the 2-methyl regioisomer 36c against whole bacteria. An interest in an influence of the stereochemistry of this 3methyl group on activity led us to prepare its enantiomers (S)-(-)-36e and (R)-(+)-36f. A comparison of their in vitro activities shows that the S isomer is 2 times more active than the R isomer and of almost equipotency to the racemate 36d.

The presence of two methyl groups on the piperazine ring as in 36g-j results in a significant overall decrease in activity, particularly against Gram-negative E. coli and P. aeruginosa, as compared to **36a**; 2,5-dimethyl compound 36j is the least active in this series. The data for 36j, coupled with those for 36c (2-methyl) and 36g (2,3-dimethyl), indicate that the methyl group at position 2, which is in close proximity to the quinolone nucleus, is deleterious to activity. Comparison of the stereoisomeric cis-36k and trans-36l shows that there is no substantial difference in their antibacterial activities. Insertion of an additional methyl group into the piperazinyl N-position of 36k produces compound 36m, which displays about the same activity as 36k. Replacement of the methyl group of racemate 36d by a fluoromethyl moiety, yielding compound 360, causes essentially no influence on activity; a hydroxymethyl group (36n) serves only to slightly decrease activity compared to that of 36d, and a (dimethylamino)methyl group (36p) remarkably reduces activity versus Gram-negative E. coli and P. aeruginosa.

Table III summarizes the in vitro antibacterial activity of the selected quinolones against a wide range of organisms including four Gram-positive bacteria (S. aureus 50774, Streptococcus epidermidis 8, Streptococcus pyogenes A65, and Streptococcus faecalis 2473), six Gram-

Table III.	In Vitro	Antibacterial	Activity and C)ral Efficac	y on Syste	emic Infections	in Mice						
					min i	inhibitory conci	n,ª µg/mL					ED ₅₀ po	a mg/kg
	S.	s.	S.	S.		K.	E.	S.	P.	P.	M.	S.	P.
	aureus	epidermidis	pyrogenes	faecalis	E. coli	pneumoniae	cloacae	marcescence	aeruginosa	aeruginosa	bovis	pyogenes	aeruginosa
compd	50774	œ	A65	2473	P-5101	13	963	6-S	IFO 3445	12	P-7101	A65	12
3 3a	0.39	0.2	3.13	3.13	0.0125	0.05	0.025	0.1	0.78	0.39	3.13	25	3.87
33d	0.2	0.2	1.56	3.13	0.0063	0.05	0.025	0.2	0.78	0.78	1.56	17.3	2.46
34d	0.1	0.1	0.78	0.78	0.0125	0.05	0.05	0.2	0.78	0.39	1.56		1.65
35d	0.2	0.1	0.78	1.56	0.025	0.1	0.05	0.1	0.78	0.78	1.56	12.5	5.97
22	0.05	0.05	0.39	0.78	0.0125	0.05	0.025	0.1	1.56	0.2	0.39	22.9	2.18
36a	0.05	0.05	0.2	0.39	0.0063	0.025	0.0125	0.05	0.39	0.1	0.39	170	1.56
36d	0.025	0.025	0.39	0.39	0.0063	0.0125	0.025	0.05	0.2	0.2	0.39	6.54	1.11
36e	0.025	0.025	0.2	0.39	0.0063	0.0125	0.0125	0.05	0.2	0.1	0.2	5.06	0.84
36f	0.025	0.05	0.78	0.78	0.0125	0.025	0.025	0.1	0.78	0.2	0.39	15.0	2.77
36k	0.05	0.05	0.39	0.78	0.0125	0.05	0.05	0.2	0.39	0.39	0.39	3.36	1.57
361	0.025	0.0125	0.39	0.39	0.0125	0.1	0.1	0.39	0.78	0.78	0.78	7.38	6.33
36m	0.025	0.05	0.39	0.39	0.0125	0.1	0.05	0.2	0.78	0.39	0.78	5.64	2.21
360	0.0125	0.0125	0.2	0.39	0.0063	0.025	0.025	0.1	0.39	0.2	0.39	17.4	7.02
4a	0.05	0.025	0.2	0.78	0.0031	0.0125	0.025	0.025	0.2	0.05	0.39	20.5	1.22
4b	0.1	0.1	0.39	0.78	0.0125	0.05	0.05	0.1	0.78	0.39	0.78	8.84	2.18
9	0.1	0.1	0.39	1.56	0.0063	0.05	0.05	0.2	0.39	0.39	0.78	8.64	1.41
CIP	0.2	0.1	0.2	1.56	0.0063	0.025	0.0125	0.05	0.2	0.1	3.13	23.9	2.78
OFL	0.2	0.2	0.39	1.56	0.05	0.1	0.1	0.2	1.56	0.78	1.56	10.8	6.62
"See the	Experime	ental Section.	^b Cinrofloxaci	n (3) ^c Off	oracin (5)								

Systemic Infections in Mice ŝ In Vitro Antihacterial Activity and Oral Efficacy negative bacteria (E. coli P-5101, Klebsiella pneumoniae 13, Enterobacter cloacae 963, Serratia marcescens S-9, P. aeruginosa IFO 3445, and P. aeruginosa 12), and one glucose nonfermenter (Moraxella bovis P-7101) and also their oral efficacy, expressed as a median effective dose $(ED_{50}, mg/kg)$, on systemic infections due to S. pyogenes A65 and P. aeruginosa 12 in mice. The results for ciprofloxacin (CIP, 3),¹⁵ ofloxacin (OFL, 5),¹⁸ and the C-5 hydrogen compounds 4a, 4b, and 6 are provided for comparison.

The in vitro antibacterial screening results show that 5-aminoquinolones 22 and 36, on the whole, have an excellent activity with a broad spectrum and compare very favorably with OFL and even with CIP, which is known as the most potent quinolone (in vitro) to date. Against Gram-negative bacteria, in general, the 5-aminoquinolones are essentially as active as CIP, but most notably show a 2-6-fold enhancement in in vitro activity against Grampositive species except S. pyogenes.

In general, the 5-fluoro- (33a,d), chloro- (34d), and hydroxy- (35d) quinolones are inferior to the 5-aminoquinolones in in vitro as well as in vivo potency. The in vivo efficacy for most of the 5-aminoquinolones on the infection models reflects favorably their in vitro activity. The 5-aminoquinolones (36d-f,k-m) with the C-methylpiperazinyl group at C-7 are more effective in vivo than compounds (22 and 36a) with N-methylpiperazinyl or unsubstituted piperazinyl group, especially against the streptococcal infection. In particular, compounds 36d, 36e, 36k, and 36m, when administered orally, show greater potency than CIP as well as OFL; for example, compound 36k with the highest potency against the streptococcal infection is 7 times more active than CIP, and compound 36e with the greatest efficacy on the pseudomonal infection is 3 times more active than CIP. The racemate 36d is essentially equipotent, in both in vitro and in vivo, to its S enantiomer **36e**. Comparison between the enantiomers (S)-36e and (R)-36f shows that the former is approximately 3 times more potent versus both streptococcal and pseudomonal infections. These differences in ED_{50} correspond virtually with the 4- and 2-fold differentials in MICs versus S. pyogenes and P. aeruginosa, respectively. A similar trend is observed when comparing cis-3,5-dimethyl compound 36k with its trans isomer 36l; thus the in vivo efficacy of cis isomer **36k** is 2-4 times greater than that of its trans isomer 361, while the in vitro activity of 36k is equal to or twice higher than that of 361. Compound 36k shows most notably an improved in vivo efficacy especially on the streptococcal infection, a better efficacy on which is hardly attainable with the current quinolones. Lipophilicity, expressed usually as partition coefficient (log P), is one of the important physicochemical properties with a potential influence on the pharmacokinetic behavior of agents. A log P value (*n*-octanol/phosphate buffer, pH 7.4 at 25 °C) for 36k is -0.04, whereas that for the C-5 hydrogen counterpart 6 is -0.75; thus introduction of the amino group to C-5 results in a considerable increase in $\log P$ (by a difference of 0.71). Rather, the highly lipophilic property of **36k** may reflect on its excellent in vivo efficacy. In this connection, enantiomer 361 has a $\log P$ value of -0.34, accordingly being less lipophilic than 36k. This property accounts probably for the fact that 361 is less efficacious in vivo than 36k despite a similar in vitro potency. Overall, of these new 5-aminoquinolones, compound **36k** is the most potent member, exhibiting in vivo as well

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Table IV. 5,7-Disubstituted 1-Cyclopropyl-6,8-difluoro-4(1H)-oxoquinoline-3-carboxylic Acids

compd	x	Rª	synth ^b method	% vield¢	mp. °C	recryst solvent	formula ^d
11	<u></u>	4 Ma D		61	990, 991	CHCI	
11		4-Me P	A	40	220-221		$C_{19}\Pi_{21}\Gamma_{2}N_{3}O_{4}^{-}/_{4}\Pi_{2}O_{4}^{-}$
12		4 Mo D	<u>^</u>	43	217-210	CUCL_F+OU	$C H E N O S^{1} / H O$
10	ACH OC H CH S	4-Me-P	<u>л</u>	70 20	200-201	CHCl ₃ -ElOH	$C_{19} H_{21} F_{21} N_{3} O_{3} S_{7} / 4 H_{2} O_{1}$
15	CH-NH	4-Me-P	Δ	53	200-201	CHCl ₃ -LtOII	$C_{26} H_{27} F_{2} R_{3} O_{4} O_{4} O_{5}$
16 ⁹ a	(CH ₂) ₂ N	4-Me-P	Δ	79	238-239	CHClAcOEt	$C_{19} H_{22} F_{2} H_{4} C_{3}$
17	PhCH_NH	4-Me-P	A	90	132-133	EtOH-Et.O	C_{20} C_{24} C_{21} C
18	HOCH	4-Me-P	A	30	167-169	ρ	C_{25} C
19	(CH _a) _a NCH _a CH _a NH	4-Me-P	Ă	77	163-164	e f	C_{20} C_{24} C
20 ⁹	HO	4-Me-P	B	58	230-232	/ CHCl _s -EtOH	C12H10F0N2O4
21	HS	4-Me-P	ē	78	246-250 dec	CHCl _s -EtOH	$C_{13}H_{13}F_{2}N_{3}O_{3}S^{3}/_{2}H_{2}O$
22	H ₂ N	4-Me-P	B	87	254-255	CHCl _o -EtOH	$C_{10}H_{20}F_{2}N_{4}O_{2}$
23	CÍ	4-Me-P	D	13	272-275 dec	EtOH	C ₁ ,H ₁ ,ClF ₂ N ₃ O ₃
24	Br	4-Me-P	D	26	283-287 dec	CHCl ₃ -EtOH	$C_{18}H_{18}BrF_{2}N_{3}O_{3}$
25	pyrrol-1-yl	4-Me-P	Е	53	250-252	CHCl ₃ -EtOH	C ₂₂ H ₂₂ F ₂ N ₄ O ₃
30	ĊĹ	F	F	95	205-207	EtOH	$C_{13}H_7CIF_3NO_3$
31	HO	F	F	92	218	CHCl ₃ -EtOH	$C_{13}H_8F_3NO_4$
32	H ₂ N	F	F	94	294-295	CHCl ₃ -EtOH	$C_{13}H_9F_3N_2O_3$
33 d	F	3-Me-P	G	52	235-237	NH₄ỔH	$C_{18}H_{18}F_{3}N_{3}O_{3}\cdot^{1}/_{2}H_{2}O$
33k	F	<i>cis</i> -3,5-Me ₂ -P	G	74	259-260	CHCl₃-EtOH	$C_{19}H_{20}F_{3}N_{3}O_{3}\cdot^{1}/_{2}H_{2}O$
34 a	Cl	Р	G	27	261-263 dec	g	$C_{17}H_{16}ClF_2N_3O_3 \cdot 1/_2H_2O$
34 d	Cl	3-Me-P	G	33	225-227	EtOH	$C_{18}H_{18}ClF_2N_3O_3\cdot^3/_4H_2O$
34k	Cl	<i>cis</i> -3,5-Me ₂ -P	G	60	246-251 dec	g	$C_{19}H_{20}ClF_2N_3O_3^{-3}/_4H_2O$
35a	HO	Р	G	36	259-262 dec	g	$C_{17}H_{17}F_2N_3O_4H_2O$
35 d	но	3-Me-P	G	30	277-280 dec	CHCl ₃ -EtOH	$C_{18}H_{19}F_2N_3O_4\cdot^3/_4H_2O$
35k	HO	<i>cis</i> -3,5-M e ₂ -P	G	85	287–291 dec	CHCl3-EtOH	$C_{19}H_{21}F_2N_3O_4$. $^1/_4H_2O_5$
36a ^{9a}	H₂N	Р	G	75	263-264	CHCl ₃ -EtOH	$C_{17}H_{18}F_2N_4O_3\cdot^2/_5H_2O$
36b	H₂N	2-Me-4-EtOOC-P	G	53	220-225	$CHCl_3$ -EtOH	$C_{21}H_{24}F_2N_4O_5$
36c	H_2N	2-Me-P	Н	48	224-226	CH ₃ CN_	$C_{18}H_{20}F_2N_4O_3$
36 d	H_2N	3-Me-P	G	84	252-253	CHCl ₃ -EtOH	$C_{18}H_{20}F_2N_4O_3$
36e	H_2N	(S)-3-Me-P	G	33	252-253	CHCl ₃ -EtOH	$C_{18}H_{20}F_2N_4O_3$
36f	H_2N	(<i>R</i>)-3-Me-P	G	39	239-240	CHCl ₃ -EtOH	$C_{18}H_{20}F_2N_4O_3^{-1}/_2H_2O$
36g	H_2N	c_{1s} -2,3-Me ₂ -P	G	41	236-240	CH ₃ CN	$C_{19}H_{22}F_2N_4O_3$
36h	H_2N	3,3-Me ₂ -P	G	16	239-241	CHCl ₃ -EtOH	$C_{19}H_{22}F_2N_4O_3$
361	H_2N	3,4-Me ₂ -P	G	51	232-234	CHCl ₃ -EtOH	$C_{19}H_{22}F_2N_4O_3$
36)	H_2N	trans-2,5-Me ₂ -P	G	3	235-238	ACUEt	$C_{19}H_{22}F_2N_4O_3^{-1}/_2H_2O_3^{-1}$
36K	H_2N	$cis-3,5-Me_2-P$	G	63	266-269 dec	CHCl ₃ -EtOH	$C_{19}H_{22}F_2N_4O_3$
361		trans-3,5-Me ₂ -P	G	21	246-247	NH ₄ OH	$C_{19}H_{22}F_2N_4O_3^{-1}/_4H_2O_5$
30M 26	П ₂ IN U N	018-3,4,0-1VIe3-P	I C	30 50	230-231		$C \mathbf{H} \mathbf{E} \mathbf{N} \mathbf{O}^{1} \mathbf{H} \mathbf{O}$
100 260		o-nuung-r	G C	09 00	201-200		$\cup_{18}\Pi_{20}\Gamma_{2}\Pi_{4}U_{4}''/_{4}\Pi_{2}U$
300 26-		OFUR2-P	G	28	23/-238		$C_{18}\Pi_{19}\Gamma_{3}N_{4}U_{3}$
30 p	п ₂ ім	o-me2non2-P	<u></u>	43	192-195	UNUI3-ETUH	U20H25F2N5U3' /4H2U

^a P stands for a piperazinyl group. ^bSee the Experimental Section. ^c Yields are of the final product, if any, via a sequence of the reactions. ^d Analyses for C, H, Br, Cl, F, N, and S were within $\pm 0.4\%$ of the theoretical values. ^e Purified by washing with AcOEt. ^f Purified by washing with CH₃CN. ^e Purified by dissolving the solid in aqueous base, adjusting the pH to 7.2, and filtering the solid that precipitates.

as in vitro potency superior to those of CIP and OFL.

The selected compound 36k was tested for the drug interactions. When compound 36k was orally administered at a dose of 500 mg/kg to mice 10 min after a dosing of fenbufen (500 mg/kg, po), no convulsion was induced.^{19e}

Compound 36k, moreover, exhibited no effects on the in vitro [³H]GABA binding to rat synaptic plasma membranes and on population spikes in hippocampal slice in rat with or without 4-biphenylacetate, an active metabolite of fenbufen.^{19c} On the other hand, when orally administered at a dose of 300 mg/kg to rats 2 h before and 2 and 6 h after a single oral dosing of theophylline (15 mg/kg), compound 36k did not substantially affect theophylline in its plasma elimination half-life (4.5 h for 36k versus 3.8 h for the control), in contrast with enoxacin that prolonged the elimination half-life into 7.4 h.^{19c} This particular compound 36k at any rate did not induce convulsion in mice with or without fenbufen, nor increase plasma level of theophylline in rats. From limited available data, we cannot conclude definitely whether the planarity of the quinolone molecules (or the steric bulkiness of the C-7 piperazinyl group) takes share in the interaction. Further studies are currently in progress to define the SARs concerning to the drug interaction of these quinolones, espe-

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cially in association with the conformation of their C-7 substituents.

In summary, a C-5 amino group in the 1-cyclopropyl-6,8-difluoroquinolone derivatives serves to enhance in vitro activity, especially against Gram-positive bacteria. A C-7 piperazine appended with a C-methyl group favorably contributes to improving in vivo efficacy, in particular, on the streptococcal infection. A combination of the C-5 amino group and the C-7 3,5-dimethylpiperazinyl appendage conferred the best overall antibacterial properties with lack of the adverse drug interaction. Therefore, compound **36k** [named sparfloxacin, orginally AT-4140, 5-amino-1-cyclopropyl-6,8-difluoro-7-(cis-3,5-dimethyl-1piperazinyl)-4(1H)-oxoquinoline-3-carboxylic acid] was finally selected, followed by the extensive biological evaluation,¹⁹ and is presently under clinical studies.

Experimental Section

Chemistry. All melting points were determined on a Yanagimoto melting point apparatus and are uncorrected. Infrared (IR) spectra were recorded on a Jasco A-201 spectrometer (KBr tablet). ¹H NMR spectra were taken at 80 MHz with a Varian FT-80A spectrometer. Chemical shifts are expressed in ppm (δ) with tetramethylsilane or sodium 2,2-dimethyl-2-silapentane-5sulfonate as an internal standard. ¹⁹F NMR spectra were measured at 282 MHz with a Varian XL-300 spectrometer; chemical shifts are expressed in ppm (δ) with hexafluorobenzene ($\delta =$ -162.9) as an internal standard. Mass spectra were recorded on a JEOL JMSD-300 spectrometer. The spectral data were obtained on all compounds and were consistent with assigned structure. Optical rotations were measured at 589 nm with a Jasco DIP-4 digital polarimeter. All compounds were analyzed for C, H, Br, Cl, F, N, and S and the analytical results were within ±0.4% of the theoretical values.

Piperazine, 2-methyl-, N-methyl-, trans-2,5-dimethyl-, and cis-2,6-dimethylpiperazines were obtained from commercial suppliers and used without further purification. 1-(Ethoxy-carbonyl)-3-methyl-, 1,2-dimethyl-, cis-2,3-dimethyl-, and trans-2,6-dimethylpiperazines were prepared by literature methods.²⁰⁻²²

2,2-Dimethyl-, 2-(hydroxymethyl)-, 2-(fluoromethyl)-, and 2-[(dimethylamino)methyl]piperazines (43, 48-50) were prepared by hydrogenation of the corresponding 1,4-dibenzyl derivatives (42, 44, 45, 47) and used in the reactions without purification (Scheme IV).

1,4-Dibenzyl-2,2-dimethylpiperazine (42). 2,2-Dimethyl-3-oxopiperazine (40,²³ 31.6 g, 0.247 mol) was dissolved in 210 mL of DMF. To the solution were added 20.7 g (0.518 mol) of sodium hydride (60% dispersion in mineral oil) and 60 mL (0.518 mol) of benzyl chloride under ice cooling. The reaction mixture was heated at 80 °C for 10 min and concentrated to dryness under reduced pressure. The residue was chromatographed on silica gel with *n*-hexane-AcOEt (2:1) and purified by recrystallization from ether-*n*-hexane to give 10.1 g (13%) of 1,4-dibenzyl-2,2dimethyl-3-oxopiperazine (41): mp 82-83 °C; IR 1630 cm⁻¹, ¹H NMR (CDCl₃) δ 7.28, 7.26 (2 s, 10 H, *Ph*), 4.54 (s, 2 H, *CH*₂Ph), 3.57 (s, 2 H, *CH*₂Ph), 3.07 (t, 2 H, *J* = 5 Hz, piperazine *CH*₂N), 2.60 (t, 2 H, *J* = 5 Hz, piperazine *CH*₂N), 1.49 (s, 6 H, *CH*₃); MS *m/z* 308 (M⁺), 91 (base).

To a solution of sodium bis(2-methoxyethoxy)aluminum hydride (10 mL of 70% solution in toluene, 40 mmol) in 15 mL of toluene was added 3.1 g (10.1 mmol) of 41. The reaction mixture was heated at 100 °C for 1 h. The excess reagent was decomposed with water under ice cooling. To the solution was added 10% NaOH and the organic layer was separated, dried, and concentrated to give 2.95 g (100%) of 42 as an oil: ¹H NMR (CDCl₃) δ 7.27 (s, 10 H, Ph), 3.48 (s, 2 H, CH₂Ph), 3.41 (s, 2 H, CH₂Ph),

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2.40 (s, 4 H, piperazine CH_2CH_2), 2.21 (s, 2 H, piperazine CH_2N), 1.12 (s, 6 H, CH_3); MS m/z 294 (M⁺), 91 (base).

1,4-Dibenzyl-2-(fluoromethyl)piperazine (45). A mixture of 1,4-dibenzyl-2-(hydroxymethyl)piperazine (44,²⁴ 5.0 g, 17.2 mmol) and hexafluoropropene-diethylamine¹⁶ (7.7 g, 34.5 mmol) in 50 mL of CHCl₃ was heated under reflux for 0.5 h. The reaction mixture was extracted with 10% HCl. The aqueous layer was neutralized and extracted with AcOEt. The organic layer was dried and concentrated to leave a crude product, which was chromatographed on silica gel with CHCl₃ to give 3.5 g (68%) of 45 as an oil: ¹H NMR (CDCl₃) δ 7.28 (s, 10 H, *Ph*), 4.90, 4.30 (2 m, 1 H, piperazine CHN), 3.72 (dd, 2 H, J = 42 and 14 Hz, CH₂F), 3.49 (s, 4 H, CH₂Ph), 2.80-2.20 (m, 6 H, piperazine CH₂N); MS m/z 298 (M⁺), 265 (M⁺ - CH₂F), 91 (base).

1,4-Dibenzyl-2-[(dimethylamino)methyl]piperazine (47). A mixture of 44 (7.0 g, 23.6 mmol) and thionyl chloride (7.0 g, 58.8 mmol) in 70 mL of CHCl₃ was heated under reflux for 1 h. The reaction mixture was washed with saturated aqueous NaH- CO_3 . The organic layer was dried and concentrated to leave a crude product (46). This was dissolved in 50 mL of CH_3CN . To this solution were added dimethylamine hydrochloride (9.6 g, 0.12 mol) and NaHCO₃ (10 g, 0.12 mol). The reaction mixture was heated under reflux for 1.5 h and concentrated to dryness under reduced pressure. The residue was extracted with CHCl₃. The organic layer was dried and concentrated to leave a crude product. which was chromatographed with $CHCl_3$ to give 5.8 g (76%) of 47 as an oil: ¹H NMR (CDCl₃) δ 7.28 (s, 10 H, Ph), 3.73 (dd, 2 H, J = 20 and 13 Hz, CH_2Ph), 2.87-2.10 (m, 11 H, piperazine CHN, CH_2N , and $CH_2N(CH_3)_2$), 2.19 (s, 6 H, CH_3); MS m/z 265 $(M^+ - CH_2N(CH_3)_2), 91$ (base).

(S)-(+)-2-Methylpiperazine.²⁵ (±)-2-Methylpiperazine (16.7 g, 0.167 mol) and D-(-)-tartaric acid (25 g, 0.167 mol) were dissolved in 80 mL of water. To this solution was added 40 mL of EtOH. After ice cooling, the resulting precipitates were collected and recrystallized from water three times to give 11.8 g of (S)-(+)-2-methylpiperazinium D-(-)-tartarate salt: $[\alpha]^{25}D$ -25.3° (c 1.0, water). A mixture of this salt and 22.8 g (0.118 mol) of NaOMe (28% solution in MeOH) in 100 mL of MeOH was heated under reflux for 2 h. The reaction mixture was concentrated and the residue was taken up in ether. After concentration, the crude product was purified by distillation to give 4.6 g (27%) of (S)-(+)-2-methylpiperazine: $[\alpha]^{30}_{D}$ +6.5° (c 1.0, EtOH).

(R)-(-)-2-Methylpiperazine.²⁵ According to the same procedure described above, (±)-2-methylpiperazine (33.4 g, 0.334 mol) and L-(+)-tartaric acid (50 g, 0.334 mol) gave 29.4 g of (R)-(-)-2-methylpiperazinium L-(+)-tartarate salt: $[\alpha]^{25}_{D} + 23.2^{\circ}$ (c 1.0, water). This salt gave 14.1 g (42%) of (R)-(-)-2-methylpiperazine: $[\alpha]^{30}_{D} - 8.2^{\circ}$ (c 0.8, EtOH).

1-Cyclopropyl-6,8-difluoro-7-(*cis* -3,5-dimethyl-1piperazinyl)-4(1*H*)-oxoquinoline-3-carboxylic Acid (6). A mixture of 1-cyclopropyl-6,7,8-trifluoro-4(1*H*)-oxoquinoline-3carboxylic acid¹⁵ (3.0 g, 10.6 mmol) and 2.5 g (21.9 mmol) of *cis*-2,6-dimethylpiperazine in 30 mL of pyridine was heated at 120 °C for 1 h. The reaction mixture was concentrated to dryness under reduced pressure. The residue was crystallized with EtOH and recrystallized from CHCl₃-EtOH to give 2.3 g (58%) of 6: mp 243-244 °C (lit.^{26b} mp 250-251 °C; lit.^{26a} hydrochloride salt mp 310-315 °C. In the both literatures the relative stereochemistry of two methyl groups is not given.); IR 1650, 1620 cm⁻¹; ¹H NMR (DMSO-d₆) δ 8.65 (s, 1 H, 2-H), 7.78 (dd, 1 H, J = 13 and 2 Hz, 5-H), 4.10 (m, 1 H, cyclopropyl CH), 3.43-2.63 (m, 6 H, piperazine NCHCH₂N), 1.30-0.84 (m, 4 H, CH₂CH₂), 0.98 (d, 6 H, J = 6 Hz, CH₃).

The preparation of compounds $8,^{14}, 9,^{14}, 10,^{5b}$ and 36a were reported in the previous paper.¹

5,7-Disubstituted 1-Cyclopropyl-6,8-difluoro-4(1H)-oxoquinoline-3-carboxylic Acids (11-25 and 30-36) and Esters

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5-Substituted 6,8-Difluoroquinolones

26-29. Method A. 1-Cyclopropyl-6,8-difluoro-5-methoxy-7-(4-methyl-1-piperazinyl)-4(1H)-oxoguinoline-3-carboxylic Acid (11). A mixture containing 0.4 g (1.05 mmol) of 1-cyclopropyl-5,6,8-trifluoro-7-(4-methyl-1-piperazinyl)-4(1H)-oxoquinoline-3-carboxylic acid (10)¹ and 2.3 g (11.9 mmol) of NaOMe (28% solution in MeOH) in 4 mL of CH₃CN was stirred at room temperature for 10 min. After concentration of the reaction mixture under reduced pressure, the residue was diluted with water. The solution was neutralized and extracted with CHCl₃. The organic layer was dried and concentrated to dryness under reduced pressure to afford a solid, and the residue was diluted with water. The solution was neutralized and extracted with CHCl₃. The organic layer was dried and concentrated to dryness to afford a solid, which was recrystallized from CHCl₃ to give 0.25 g (61%) of 11: IR 1720, 1615 cm⁻¹; ¹H NMR (CDCl₃) δ 8.73 (s, 1 H, 2-H), 3.97 (s, 4 H, OCH₃ and cyclopropyl CH), 3.45 (m, 4 H, piperazine CH_2N), 2.57 (m, 4 H, piperazine CH_2N), 2.37 (s, 3 H, NCH₃), 1.15 (m, 4 H, CH₂CH₂).

According to method A, compounds 12-19 were prepared from 10. Nucleophiles and spectral data are given below.

Compound 12: benzyl alcohol and sodium hydride; IR 1720, 1615 cm⁻¹; ¹H NMR (CDCl₃) δ 8.73 (s, 1 H, 2-H), 7.70–7.30 (m, 5 H, Ph), 5.08 (s, 2 H, OCH₂), 4.00 (m, 1 H, cyclopropyl CH), 3.40 (m, 4 H, piperazine CH₂N), 2.55 (m, 4 H, piperazine CH₂N), 2.37 (s, 3 H, NCH₃), 1.17 (m, 4 H, CH₂CH₂).

Compound 13: NaSMe (15% solution in water); IR 1710, 1615 cm⁻¹; ¹H NMR (CDCl₃) δ 8.72 (s, 1 H, 2-H), 4.00 (m, 1 H, cyclopropyl CH), 3.45 (m, 4 H, piperazine CH₂N), 2.60 (m, 7 H, SCH₃ and piperazine CH₂N), 2.40 (s, 3 H, NCH₃), 1.20 (m, 4 H, CH₂CH₂).

Compound 14: 4-methoxybenzyl mercaptan; IR 1720, 1610, cm⁻¹; ¹H NMR (DMSO- d_6) δ 8.59 (s, 1 H, 2-H), 7.15 (d, 2 H, J = 9 Hz, aromatic), 6.78 (d, 2 H, J = 9 Hz, aromatic), 4.14 (d, 2 H, J = 2 Hz, SCH₂), 4.00 (m, 1 H, cyclopropyl CH), 3.70 (s, 3 H, OCH₃), 3.25 (m, 4 H, piperazine CH₂N), 2.49 (m, 4 H, piperazine CH₂N), 2.25 (s, 3 H, NCH₃), 1.10 (m, 4 H, CH₂CH₂).

Compound 15: methylamine (40% solution in water); IR 3250, 1720, 1625 cm⁻¹; ¹H NMR (CDCl₃) δ 9.10 (br s, 1 H, NH), 8.60 (s, 1 H, 2-H), 3.95 (m, 1 H, cyclopropyl CH), 3.40 (m, 4 H, piperazine CH₂N), 3.11 (dd, 3 H, J = 9 and 6 Hz, NHCH₃), 2.56 (m, 4 H, piperazine CH₂N), 2.37 (s, 3 H, NCH₃), 1.13 (m, 4 H, CH₂CH₂).

Compound 16:^{9a} dimethylamine hydrochloride and NaHCO₃; IR 1720, 1610 cm⁻¹; ¹H NMR (CDCl₃) δ 15.34 (s, 1 H, COOH), 8.66 (s, 1 H, 2-H), 3.98 (m, 1 H, cyclopropyl CH), 3.42 (m, 4 H, piperazine CH₂N), 2.95 (d, 6 H, J = 3 Hz, N(CH₃)₂), 2.56 (m, 4 H, piperazine CH₂N), 2.37 (s, 3 H, NCH₃), 1.24 (m, 4 H, CH₂CH₂).

Compound 17: benzylamine; IR 3250, 1720, 1620 cm⁻¹; ¹H NMR (CDCl₃) δ 9.57 (br, 1 H, NH), 8.63 (s, 1 H, 2-H), 7.30 (s, 5 H, Ph), 4.62 (dd, 2 H, J = 7 and 4 Hz, CH₂Ph), 3.90 (m, 1 H, cyclopropyl CH), 3.35 (m, 4 H, piperazine CH₂N), 2.51 (m, 4 H, piperazine CH₂N), 2.35 (s, 3 H, NCH₃), 1.13 (m, 4 H, CH₂CH₂).

Compound 18: ethanolamine; IR 3220, 2980, 1720, 1630 cm⁻¹; ¹H NMR (CDCl₃) δ 9.10 (br, 1 H, NH), 8.62 (s, 1 H, 2-H), 4.00–3.50 (m, 5 H, NCH₂CH₂O and cyclopropyl CH), 3.40 (m, 4 H, piperazine CH₂N), 2.55 (m, 4 H, piperazine CH₂N), 2.27 (s, 3 H, NCH₃), 1.15 (m, 4 H, CH₂CH₂).

Compound 19: N,N-dimethylethylenediamine; IR 3250, 1720, 1625 cm⁻¹; ¹H NMR (CDCl₃) δ 9.17 (br, 1 H, NH), 8.62 (s, 1 H, 2-H), 3.86 (m, 1 H, cyclopropyl CH), 3.60–3.25 (m, 6 H, CH₂N and piperazine CH₂N), 2.53 (m, 6 H, CH₂N and piperazine CH₂N), 2.36 (s, 3 H, NCH₃), 2.30 (s, 6 H, N(CH₃)₂), 1.10 (m, 4 H, CH₂CH₂).

Method B. 1-Cyclopropyl-6,8-difluoro-5-hydroxy-7-(4methyl-1-piperazinyl)-4(1*H*)-oxoquinoline-3-carboxylic Acid (20). A mixture containing 0.3 g (0.64 mmol) of 10 and 0.03 g of 5% Pd/C in 30 mL of dioxane was hydrogenated at 50-55 °C until the required volume of H₂ had been taken up. The reaction mixture was filtered to remove the catalyst. The filtrate was concentrated under reduced pressure to leave precipitates, which were recrystallized from CHCl₃-EtOH to give 0.14 g (58%) of 20: IR 1735, 1640 cm⁻¹; ¹H NMR (CDCl₃) δ 8.71 (s, 1 H, 2-H), 3.97 (m, 1 H, cyclopropyl CH), 3.45 (m, 4 H, piperazine CH₂N), 2.56 (m, 4 H, piperazine CH₂N), 2.37 (s, 3 H, NCH₃), 1.22 (m, 4 H, CH₂CH₂).

According to method G, compound 20 was alternatively prepared from 31 with N-methylpiperazine in 29% yield. This was identical in all respects with an authentic specimen of 20. Method C. 1-Cyclopropyl-6,8-difluoro-5-mercapto-7-(4methyl-1-piperazinyl)-4(1*H*)-oxoquinoline-3-carboxylic Acid (21). A mixture containing 2.85 g (5.5 mmol) of 14, 3 mL of anisole, and 15 mL of trifluoroacetic acid was stirred at room temperature for 23 h. After concentration of the reaction mixture under reduced pressure, the residue was taken up in water. The solution was neutralized with aqueous ammonia and extracted with CHCl₃. The organic layer was dried and concentrated to dryness to afford a crude product, which was recrystallized from CHCl₃-EtOH to give 1.7 g (78%) of 21: IR 2550, 1720, 1610 cm⁻¹; ¹H NMR (CDCl₃ + DMSO-d₆) δ 8.70 (s, 1 H, 2-H), 5.50 (s, 1 H, SH), 4.00 (m, 1 H, cyclopropyl CH), 3.43 (m, 4 H, piperazine CH₂N), 2.58 (m, 4 H, piperazine CH₂N), 2.39 (s, 3 H, NCH₃), 1.21 (m, 4 H, CH₂CH₂).

5-Amino-1-cyclopropyl-6,8-difluoro-7-(4-methyl-1piperazinyl)-4(1*H*)-oxoquinoline-3-carboxylic Acid (22).^{9a} According to method B, compound 22 was prepared from 17: IR 3450, 3320, 1705, 1635 cm⁻¹; ¹H NMR (DMSO- d_6) δ 14.53 (br, 1 H, COOH), 8.50 (s, 1 H, 2-H), 7.22 (br s, 2 H, NH₂), 4.01 (m, 1 H, cyclopropyl CH), 3.28 (m, 4 H, piperazine CH₂N), 2.25 (s, 3 H, NCH₃), 1.12 (m, 4 H, CH₂CH₂).

According to method G, compound 22 was alternatively prepared from 32 with N-methylpiperazine in 79% yield. This was identical in all respects with an authentic specimen of 22.

Method D. 5-Chloro-1-cyclopropyl-6,8-difluoro-7-(4methyl-1-piperazinyl)-4(1*H*)-oxoquinoline-3-carboxylic Acid (23). To a suspension of 22 (3.0 g, 7.94 mmol) in 30 mL of 20% HCl was added 0.66 g (9.57 mmol) of NaNO₂ under ice cooling. After stirring for 5 min, the reaction mixture was added to a solution of CuCl (1.18 g, 11.9 mmol) in 15 mL of 20% HCl. The reaction mixture was stirred at room temperature for 1 h. After neutralization with 20% NaOH, the solution was extracted with CHCl₃. The organic layer was dried and concentrated to dryness to leave a crude product, which was chromatographed on silica gel with 5% MeOH-CHCl₃, followed by recrystallization from EtOH to give 0.4 g (13%) of 23: IR 1720, 1610 cm⁻¹; ¹H NMR (CDCl₃) δ 8.72 (s, 1 H, 2-H), 3.98 (m, 1 H, cyclopropyl CH), 3.43 (m, 4 H, piperazine CH₂N), 2.57 (m, 4 H, piperazine CH₂N), 2.37 (s, 3 H, NCH₃), 1.20 (m, 4 H, CH₂CH₂).

According to method D, compound 24 was prepared from the reaction of 22 with NaNO₂ and CuBr in 20% HBr: IR 1720, 1610 cm⁻¹; ¹H NMR (CDCl₃) δ 8.72 (s, 1 H, 2-H), 3.99 (m, 1 H, cyclopropyl CH), 3.44 (m, 4 H, piperazine CH₂N), 2.57 (m, 4 H, piperazine CH₂N), 2.37 (s, 3 H, NCH₃), 1.20 (m, 4 H, CH₂CH₂).

Method E. 1-Cyclopropyl-6,8-difluoro-7-(4-methyl-1piperazinyl)-5-(pyrrol-1-yl)-4(1*H*)-oxoquinoline-3-carboxylic Acid (25). A mixture containing 1.0 g (2.65 mmol) of 22 and 0.51 g (3.86 mmol) of 2,5-dimethoxytetrahydrofuran in 10 mL of acetic acid was heated at 90-100 °C for 0.5 h. The reaction mixture was concentrated to dryness under reduced pressure, and the residue was diluted with water, neutralized with 10% NaOH, and extracted with CHCl₃. The organic layer was dried and concentrated to afford precipitates, which were recrystallized from CHCl₃-EtOH to give 0.6 g (53%) of 25: IR 1720, 1615 cm⁻¹; ¹H NMR (CDCl₃) 8.75 (s, 1 H, 2-H), 6.68 (m, 2 H, pyrrole CH), 6.38 (t, 2 H, J =2 Hz, pyrrole CH), 4.03 (m, 1 H, cyclopropyl CH), 3.46 (m, 4 H, piperazine CH₂N), 2.55 (m, 4 H, piperazine CH₂N), 2.37 (s, 3 H, NCH₃), 1.22 (m, 4 H, CH₂CH₂).

Ethyl 5-(Benzyloxy)-1-cyclopropyl-6,7,8-trifluoro-4-(1*H*)-oxoquinoline-3-carboxylate (26). To a suspension of ethyl 1-cyclopropyl-5,6,7,8-tetrafluoro-4(1*H*)-oxoquinoline-3-carboxylate (8, 4.0 g, 12.1 mmol) and 1.3 g (12.1 mmol) of benzyl alcohol in 40 mL of toluene was added 0.5 g (12.5 mmol) of sodium hydride (60% dispersion in mineral oil) under ice cooling. The reaction mixture was heated at 70 °C for 1 h and filtered through Celite. The filtrate was concentrated to dryness and chromatographed on silica gel with 50% AcOEt-*n*-hexane to give two products. The major one was recrystallized from EtOH to give 1.9 g (38%) of 26: IR 1690, 1645, 1615 cm⁻¹; ¹H NMR (CDCl₃) δ 8.41 (s, 1 H, J=7 Hz, CH₂CH₃), 3.83 (m, 1 H, cyclopropyl CH), 1.38 (t, 3 H, J=7 Hz, CH₂CH₃), 1.14 (m, 4 H, CH₂CH₂); ¹⁹F NMR (DMSO-d₆) δ -146.50 (dd, $J_{7-8} = 21.5$ Hz and $J_{8-cyclopropylCH} = 5.5$ Hz, 8-F), -153.22 (dd, $J_{7-8} = 21.5$ Hz and $J_{6-7} = 23.6$ Hz, 7-F), -155.84 (d, $J_{6-7} = 23.6$ Hz, 6-F). The minor product was also recrystallized from EtOH to give 0.2 g (4%) of benzyl 5-(benzyloxy)-1-cyclopropyl-6,7,8-trifluoro-4(1*H*)-oxoquinoline-3-carboxylate: mp 143–146 °C; IR 1690, 1640, 1618 cm⁻¹; ¹H NMR (CDCl₃) δ 8.43 (s, 1 H, 2-*H*), 7.67–7.20 (m, 10 H, *Ph*), 5.38 (s, 2 H, *CH*₂Ph), 5.21 (s, 2 H, *CH*₂Ph), 3.82 (m, 1 H, cyclopropyl *CH*), 1.13 (m, 4 H, *CH*₂*CH*₂). Anal. Calcd for C₂₇H₂₀F₃NO₄: C, 67.64; H, 4.20; N, 2.92; F, 11.89. Found: C, 67.47; H, 4.24; N, 2.95; F, 11.91.

Ethyl 5-(Benzylamino)-1-cyclopropyl-6,7,8-trifluoro-4-(1*H*)-oxoquinoline-3-carboxylate (27). A mixture containing 1.0 g (3.04 mmol) of 8, 0.35 g (3.27 mmol) of benzylamine, and 0.92 g (9.11 mmol) of triethylamine in 20 mL of toluene was heated under reflux for 1 h. The reaction mixture was concentrated to dryness under reduced pressure. The residue was crystallized with AcOEt and recrystallized from EtOH to give 1.0 g (79%) of 27: IR 1723, 1690, 1635 cm⁻¹; ¹H NMR (CDCl₃) δ 10.70 (br, 1 H, NH), 8.37 (s, 1 H, 2-H), 7.25 (m, 5 H, Ph), 4.63 (dd, 2 H, J = 7 and 4 Hz, CH₂Ph), 4.35 (q, 2 H, J = 7 Hz, CH₂CH₃), 3.81 (m, 1 H, cyclopropyl CH), 1.38 (t, 3 H, J = 7 Hz, CH₂CH₃), 1.12 (m, 4 H, CH₂CH₂); ¹⁹F NMR (CDCl₃) δ -152.35 (dd, J₇₋₈ = 21.9 Hz and J₆₋₇ = 21.0 Hz, 7-F), -159.93 (m, J₆₋₇ = 21.0 Hz and J₆₋₈ = 5.5 Hz, 6-F), -162.74 (m, J₇₋₈ = 21.9 Hz and J₆₋₈ = 5.5 Hz, 8-F).

Ethyl 5-Amino-1-cyclopropyl-6,7,8-trifluoro-4(1*H*)-oxoquinoline-3-carboxylate (28). A mixture containing 1.6 g (3.85 mmol) of 27 and 0.16 g of 5% Pd/C in 8 mL of acetic acid and 8 mL of EtOH was hydrogenated at room temperature until the required volume of H₂ had been taken up. The solids were collected by filtration and taken up in CHCl₃. After the catalyst was filtered off, the filtrate was concentrated to leave precipitates, which were recrystallized from CHCl₃-EtOH to give 1.0 g (80%) of 28: IR 3420, 3270, 1675, 1645 cm⁻¹; ¹H NMR (CDCl₃) δ 8.40 (s, 1 H, 2-H), 6.90 (br s, 2 H, NH₂), 4.37 (q, 2 H, J = 7 Hz, CH₂CH₃), 3.82 (m, 1 H, cyclopropyl CH), 1.40 (t, 3 H, J = 7 Hz, CH₂CH₃), 1.15 (m, 4 H, CH₂CH₂).

Ethyl 5-Chloro-1-cyclopropyl-6,7,8-trifluoro-4(1*H*)-oxoquinoline-3-carboxylate (29). A mixture containing 2.4 g (23.3 mmol) of *tert*-butyl nitrite and 2.6 g (19.3 mmol) of CuCl₂ in 50 mL of CH₃CN was heated at 70 °C. To the solution was added 5.0 g (15.3 mmol) of 28 over a 5-min period. The reaction mixture was heated at 60-70 °C for 1.5 h and poured into 50 mL of 20% HCl. After dilution with water, the solution was extracted with CHCl₃. The organic layer was dried and concentrated to leave a crude product, which was recrystallized from AcOEt to give 0.5 g (10%) of 29: IR 1730, 1638, 1610 cm⁻¹; ¹H NMR (CDCl₃) δ 8.45 (s, 1 H, 2-H), 4.37 (q, 2 H, J = 7 Hz, CH₂CH₃), 3.87 (m, 1 H, CH₂CH₂).

Method F. 5-Chloro-1-cyclopropyl-6,7,8-trifluoro-4-(1*H*)-oxoquinoline-3-carboxylic Acid (30). A mixture of 29 (1.6 g, 4.63 mmol) and 20 mL of acetic acid-water-concentrated H_2SO_4 (8:6:1) was heated at 100 °C for 10 min, and poured into ice-water. The resulting precipitates were collected by filtration, washed with water, and recrystallized from EtOH to give 1.4 g (95%) of 30: IR 1717, 1605 cm⁻¹; ¹H NMR (DMSO-d₆) δ 14.18 (s, 1 H, COOH), 8.70 (s, 1 H, 2-H), 4.13 (m, 1 H, cyclopropyl CH), 1.18 (m, 4 H, CH₂CH₂).

According to method F, compounds 31 and 32 were prepared from 26 and 28, respectively.

Compound 31: IR 3060, 1733, 1622 cm⁻¹; ¹H NMR (CDCl₃) δ 13.15 (br s, 1 H, OH), 12.93 (s, 1 H, COOH), 8.81 (s, 1 H, 2-H), 4.00 (m, 1 H, cyclopropyl CH), 1.30 (m, 4 H, CH₂CH₂).

Compound **32**: IR 3430, 3310, 1705, 1640 cm⁻¹; ¹H NMR (DMSO- d_6) δ 8.55 (s, 1 H, 2-H), 7.68 (br s, 2 H, NH₂), 4.04 (m, 1 H, cyclopropyl CH), 1.18 (m, 4 H, CH₂CH₂). This compound **32** was alternatively prepared from **27** in 96% yield.

Method G. 1-Cyclopropyl-5,6,8-trifluoro-7-(3-methyl-1piperazinyl)-4(1*H*)-oxoquinoline-3-carboxylic Acid (33d). A mixture of 1-cyclopropyl-5,6,7,8-tetrafluoro-4(1*H*)-oxoquinoline-3-carboxylic acid (9,¹ 0.91 g, 3.02 mmol) and 0.32 g (3.2 mmol) of 2-methylpiperazine in 10 mL of pyridine was heated at 80 °C for 40 min. The reaction mixture was concentrated under reduced pressure. The residue was diluted with water and extracted with CHCl₃. The organic layer was dried and concentrated to leave a crude product, which was recrystallized from aqueous ammonia to give 0.8 g (70%) of 33d: IR 2450, 1630 cm⁻¹; ¹H NMR (CDCl₃) δ 8.73 (s, 1 H, 2-H), 3.97 (m, 1 H, cyclopropyl CH), 3.50–2.90 (m, 7 H, piperazine CHN and CH₂N), 1.35–1.00 (m, 7 H, CH_2CH_2 and CH_3).

According to method G, compounds 33k, 34a, d, k, 35a, d, k, and 36a, b, d-1, n-p were prepared. Starting materials and spectral data are given below.

Compound **33k**: **9** and *cis*-2,6-dimethylpiperazine; IR 2450, 1630 cm⁻¹; ¹H NMR (CD₃COOD) δ 8.86 (s, 1 H, 2-H), 4.10 (m, 1 H, cyclopropyl CH), 3.63 (m, 6 H, piperazine CHN and CH₂N), 1.50–1.08 (m, 10 H, CH₂CH₂ and CH₃).

Compound **34a: 30** and piperazine; IR 3450, 2400, 1620 cm⁻¹; ¹H NMR (DMSO- d_6) δ 8.65 (s, 1 H, 2-H), 4.13 (m, 1 H, cyclopropyl CH), 3.65–2.70 (m, 8 H, piperazine CH₂N), 1.13 (m, 4 H, CH₂CH₂). Compound **34d: 30** and 2-methylpiperazine; IR 2430, 1626 cm⁻¹;

Compound **34d**: **30** and 2-methylpiperazine; IR 2430, 1626 cm⁻¹; ¹H NMR (CD₃COOD) δ 8.85 (s, 1 H, 2-H), 4.13 (m, 1 H, cyclopropyl CH), 3.63 (m, 7 H, piperazine CHN and CH₂N), 1.55–1.00 (m, 7 H, CH₂CH₂ and CH₃).

Compound **34k**: **30** and *cis*-2,6-dimethylpiperazine: IR 3400, 2430, 1635 cm⁻¹; ¹H NMR (CD₃COOD) δ 8.89 (s, 1 H, 2-H), 4.15 (m, 1 H, cyclopropyl CH), 3.62 (m, 6 H, piperazine NCHCH₂N), 1.30 (m, 10 H, CH₂CH₂ and CH₃).

Compound **35**a: **31** and piperazine; IR 3380, 3050, 2350, 1640 cm⁻¹; ¹H NMR (NaOD/D₂O) δ 8.16 (s, 1 H, 2-H), 3.83 (m, 1 H, cyclopropyl CH), 3.28 (m, 4 H, piperazine CH₂N), 2.93 (m, 4 H, piperazine CH₂N), 1.00 (m, 4 H, CH₂CH₂).

Compound **35d**: **31** and 2-methylpiperazine; IR 3020, 2300, 1740, 1647 cm⁻¹; ¹H NMR (DMSO- d_{θ}) δ 8.60 (s, 1 H, 2-H), 4.08 (m, 1 H, cyclopropyl CH), 3.45–2.75 (m, 7 H, piperazine CHN and CH₂N), 1.16 (m, 4 H, CH₂CH₂), 1.01 (d, 3 H, J = 6 Hz, CH₃).

Compound **35k: 31** and *cis*-2,6-dimethylpiperazine; IR 3350, 3470, 2460, 1645 cm⁻¹; ¹H NMR (DMSO- d_6) δ 8.57 (s, 1 H, 2-H), 4.00 (m, 1 H, cyclopropyl CH), 3.65–2.65 (m, 6 H, piperazine NCHCH₂N), 1.14 (m, 4 H, CH₂CH₂), 0.98 (d, 6 H, J = 6 Hz, CH₃).

Compound **36**a:^{9a} **32** and piperagine; IR 3450, 3320, 1705, 1635 cm⁻¹; ¹H NMR (DMSO- d_6) δ 8.50 (s, 1 H, 2-H), 7.19 (br s, 2 H, NH₂), 4.00 (m, 1 H, cyclopropyl CH), 3.23 (m, 4 H, piperazine CH₂N), 2.82 (m, 4 H, piperazine CH₂N), 1.08 (m, 4 H, CH₂CH₂).

Compound **36b**: **32** and 1-ethoxycarbonyl-3-methylpiperazine,²⁰ IR 3450, 3320, 1705, 1633 cm⁻¹; ¹H NMR (CDCl₃) δ 14.35 (br, 1 H, COOH), 8.66 (s, 1 H, 2-H), 6.50 (br s, 2 H, NH₂), 4.18 (q, 2 H, J = 7 Hz, CH₂CH₃), 3.83 (m, 1 H, cyclopropyl CH), 3.72–2.85 (m, 7 H, piperazine CHN and CH₂N), 1.28 (t, 3 H, J = 7 Hz, CH₂CH₃), 1.10 (m, 7 H, CH₂CH₂ and CH₃).

Compound **36d: 32** and 2-methylpiperazine; IR 3460, 3340, 1708, 1635 cm⁻¹; ¹H NMR (DMSO- d_6) δ 8.50 (s, 1 H, 2-H), 7.20 (br s, 2 H, NH₂), 4.00 (m, 1 H, cyclopropyl CH), 3.30–2.70 (m, 7 H, piperazine CHN and CH₂N), 1.06 (m, 7 H, CH₂CH₂ and CH₃). Compound **36e: 32** and (S)-(+)-2-methylpiperazine; $[\alpha]^{30}_{D}$

-30.0° (c 0.2, CHCl₃). Compound **36f: 32** and (R)-(-)-2-methylpiperazine; $[\alpha]^{30}_{D}$ +32.5° (c 0.2, CHCl₃).

Compound **36g: 32** and *cis*-2,3-dimethylpiperazine;²¹ IR 3460, 3320, 1710, 1635 cm⁻¹; ¹H NMR (CDCl₃) δ 8.66 (s, 1 H, 2-H), 6.48 (br s, 2 H, NH₂), 3.94 (m, 1 H, cyclopropyl CH), 3.73-2.98 (m, 6 H, piperazine CHN and CH₂N), 1.32-1.00 (m, 10 H, CH₂CH₂ and CH₃).

Compound **36**h: **32** and 2,2-dimethylpiperazine; IR 3360, 3225, 1713, 1627 cm⁻¹; ¹H NMR (CDCl₃) δ 8.63 (s, 1 H, 2-H), 6.45 (br s, 2 H, NH₂), 3.90 (m, 1 H, cyclopropyl CH), 3.43–2.95 (m, 6 H, piperazine CH₂N), 1.23 (s, 6 H, CH₃), 1.15 (m, 4 H, CH₂CH₂).

Compound **36***i*: **32** and 1,2-dimethylpiperazine;²⁰ IR 3440, 3310, 1700, 1625 cm⁻¹; ¹H NMR (CDCl₃) δ 14.56 (br, 1 H, COOH), 8.63 (s, 1 H, 2-H), 6.46 (br s, 2 H, NH₂), 3.93 (m, 1 H, cyclopropyl CH), 3.55–2.70 (m, 7 H, piperazine CHN and CH₂N), 2.35 (s, 3 H, NCH₃), 1.30–0.95 (m, 4 H, CH₂CH₂), 1.11 (d, 3 H, J = 6 Hz, CH₃).

Compound **36***j*: **32** and *trans*-2,5-dimethylpiperazine; IR 3450, 3320, 1715, 1627 cm⁻¹; ¹H NMR (DMSO- d_6) δ 8.55 (s, 1 H, 2-H), 7.23 (br s, 2 H, NH₂), 4.00 (m, 1 H, cyclopropyl CH), 3.05–2.60 (m, 6 H, piperazine NCHCH₂N), 1.20–0.75 (m, 10 H, CH₂CH₂ and CH₃).

Compound **36k**: **32** and *cis*-2,6-dimethylpiperazine; IR 3450, 3320, 1703, 1625 cm⁻¹; ¹H NMR (DMSO- d_6) δ 8.48 (s, 1 H, 2-H), 7.17 (br s, 2 H, NH₂), 3.97 (m, 1 H, cyclopropyl CH), 3.37–2.60 (m, 6 H, piperazine NCHCH₂N), 1.20–0.75 (m, 10 H, CH₂CH₂ and CH₃); dissociation constant pK_{a1} 6.25, pK_{a2} 9.30.

Compound **361**: **32** and *trans*-2,6-dimethylpiperazine;²² IR 3450, 3325, 1708, 1630 cm⁻¹; ¹H NMR (DMSO- d_6) δ 8.47 (s, 1 H, 2-H),

7.17 (br s, 2 H, NH₂), 4.00 (m, 1 H, cyclopropyl CH), 3.40-2.75 (m, 6 H, piperazine NCHCH₂N), 1.09 (d, 10 H, J = 7 Hz, CH_2CH_2 and CH_3).

Compound **36n**: **32** and 2-(hydroxymethyl)piperazine; IR 3400, 3300, 1720, 1630 cm⁻¹; ¹H NMR (DMSO- d_6) δ 8.50 (s, 1 H, 2-H), 7.18 (br s, 2 H, NH₂), 4.57 (br, 1 H, OH), 4.00 (m, 1 H, cyclopropyl CH), 3.50–2.65 (m, 9 H, piperazine CHN, CH₂N, and CH₂O), 1.08 (m, 4 H, CH₂CH₂).

Compound **360**: **32** and 2-(fluoromethyl)piperazine; IR 3400, 3310, 1720, 1630 cm⁻¹; ¹H NMR (DMSO- d_6) δ 8.44 (s, 1 H, 2-H), 7.18 (br s, 2 H, NH₂), 4.34 (dd, 2 H, $J_{H-H} = 5$ and $J_{H-F} = 48$ Hz, CH₂F), 4.00 (m, 1 H, cyclopropyl CH), 3.50–2.75 (m, 7 H, piperazine CHN and CH₂N), 1.05 (m, 4 H, CH₂CH₂).

Compound **36p**: **32** and 2-[(dimethylamino)methyl]piperazine; IR 3390, 3250, 1720, 1630 cm⁻¹; ¹H NMR (CDCl₃) δ 8.63 (s, 1 H, 2-H), 6.47 (br, 2 H, NH₂), 3.92 (m, 1 H, cyclopropyl CH), 3.55–2.93 (m, 7 H, piperazine CHN and CH₂N), 2.30 (s, 6 H, CH₃), 2.03 (s, 2 H, CH₂N), 1.17 (m, 4 H, CH₂CH₂).

Method H. 5-Amino-1-cyclopropyl-6,8-difluoro-7-(2methyl-1-piperazinyl)-4(1*H*)-oxoquinoline-3-carboxylic Acid (36c). A mixture of 36b (1.5 g, 3.33 mmol), 15 mL of 10% NaOH, and 3 mL of EtOH was heated under reflux for 8 h. The reaction mixture was diluted with water and neutralized with 10% HCl. The resulting precipitates were collected by filtration, washed with water, and recrystallized from CH₃CN to give 0.6 g (48%) of 36c: IR 3450, 3320, 1708, 1635 cm⁻¹; ¹H NMR (CDCl₃) δ 8.66 (s, 1 H, 2-H), 6.48 (br s, 2 H, NH₂), 3.94 (m, 1 H, cyclopropyl CH), 3.70-2.50 (m, 7 H, piperazine CHN and CH₂N), 1.45-1.00 (m, 4 H, CH₂CH₂), 1.08 (d, 3 H, J = 7 Hz, CH₃).

Method I. 5-Amino-1-cyclopropyl-6,8-difluoro-7-(cis-3,4,5-trimethyl-1-piperazinyl)-4(1H)-oxoquinoline-3carboxylic Acid (36m). A mixture of 32 (1.0 g, 3.36 mmol) and 2.0 g (19.6 mmol) of acetic anhydride in 20 mL of acetic acid was heated under reflux for 1.5 h. The reaction mixture was concentrated to dryness under reduced pressure. The residue was treated with water and neutralized with aqueous ammonia. After the solution was extracted with CHCl₃, the organic layer was dried and concentrated to leave a crude product, which was recrystallized from CHCl₃ to give 0.85 g (74%) of 5-(acetylamino)-1cyclopropyl-6,7,8-trifluoro-4(1H)-oxoquinoline-3-carboxylic acid (37): mp 247-248 °C; IR 3270, 1725, 1675, 1620 cm⁻¹; ¹H NMR (CDCl₃) δ 13.70 (s, 1 H, COOH), 10.73 (br, 1 H, NH), 8.86 (s, 1 H, 2-H), 4.05 (m, 1 H, cyclopropyl CH), 2.28 (s, 3 H, COCH₃), 1.27 (m, 4 H, CH₂CH₂).

A mixture of 37 (3.0 g, 8.82 mmol) and 2.2 g (19.3 mmol) of cis-2,6-dimethylpiperazine in 20 mL of pyridine was heated at 120 °C for 2 h. The reaction mixture was concentrated to dryness under reduced pressure. The residue was treated with EtOH. The resulting precipitates were collected by filtration, and recrystallized from CHCl₃-EtOH to give 3.1 g (79%) of 5-(acetylamino)-1-cyclopropyl-6,8-difluoro-7-(cis-3,5-dimethyl-1-piperazinyl)-4-(1H)-oxoquinoline-3-carboxylic acid (38): mp 262-266 °C (dec); IR 3400, 2470, 1695, 1640, 1630 cm⁻¹; ¹H NMR (DMSO-d₆) δ 10.03 (s, 1 H, NHCOCH₃), 8.62 (s, 1 H, 2-H), 4.12 (m, 1 H, cyclopropyl CH), 3.50-2.65 (m, 6 H, piperazine NCHCH₂N), 2.10 (s, 3 H, COCH₃), 1.13 (m, 4 H, CH₂CH₂), 0.97 (d, 6 H, J = 5 Hz, CH₃).

A mixture of 38 (2.7 g, 6.22 mmol), 14 mL of formaldehyde (37% solution in water), and 28 mL of formic acid was heated at 105 °C for 3.5 h. The reaction mixture was concentrated to dryness under reduced pressure. The residue was diluted with water and neutralized with aqueous ammonia. The resulting precipitates were collected by filtration, and recrystallized from CHCl₃-AcOEt to give 1.85 g (66%) of 5-(acetylamino)-1-cyclopropyl-6,8-difuloro-7-(*cis*-3,4,5-trimethyl-1-piperazinyl)-4(1*H*)oxoquinoline-3-carboxylic acid (39): mp 224-225 °C; IR 3520, 3250, 1720, 1690, 1620 cm⁻¹; ¹H NMR (CDCl₃) δ 10.60 (br s, 1 H, NH), 8.75 (s, 1 H, 2-H), 4.03 (m, 1 H, cyclopropyl CH), 3.55-2.95 (m, 4 H, piperazine CH₂N), 2.42 (m, 2 H, piperazine CHN), 2.33 (s, 3 H, NCH₃), 2.25 (s, 3 H, COCH₃), 1.25 (m, 4 H, CH₂CH₂), 1.14 (d, 6 H, J = 7 Hz, CH₃).

A mixture of **39** (1.6 g, 3.57 mmol) and 8 mL of 5% NaOH was heated at 110 °C for 1 h. The reaction mixture was diluted with water and the pH was adjusted to 9. The resulting precipitates were collected by filtration and recrystallized from aqueous ammonia to give 1.3 g (90%) of **36**m: IR 3450, 3320, 1710, 1640 cm⁻¹; ¹H NMR (CDCl₃) δ 14.55 (br, 1 H, COOH), 8.62 (s, 1 H, 2-H), 6.45 (br s, 2 H, NH₂), 3.90 (m, 1 H, cyclopropyl CH), 3.43-2.87 (m, 4 H, piperazine CH₂N), 2.38 (m, 2 H, piperazine CHN), 2.33 (s, 3 H, NCH₃), 1.15 (m, 4 H, CH₂CH₂), 1.13 (d, 6 H, J = 6 Hz, CH₃).

In Vitro Antibacterial Activity. According to the method of the MIC Committee of the Japan Society of Chemotherapy,²⁷ the MIC (in microgram per milliliter) was determined by the 2-fold agar dilution method using Mueller-Hinton agar (pH 7.4, Difco); the bacterial inocula contained approximately 10⁶ colony-forming units and the bacterial growth was observed after a 20-h incubation at 37 °C.

In Vivo Efficacy on Systematic Infections. In vivo activity assay was carried out according to the method of Shimizu et al.²⁸ Groups of 10 or more male mice (Std-ddY, 20 ± 2 g) were infected with *S. pyogenes* A65 (ip, 3×10^7 cells) and *P. aeruginosa* 12 (ip, 4×10^3 cells). The test compounds were suspended in 0.2% sodium (carboxymethyl)cellulose and administered orally at 0 and 6 h postinfection. Survival rates were evaluated after 1 week.

X-ray Crystal Analysis of 36k. Crystal Data. A yellowgreen, prism-shaped crystal was formed from CH₃CN: C₁₉H₂₂- $F_2N_4O_3$; Mr 392.40; triclinic, space group $P\bar{1}$; a = 9.392 (3) Å, b = 14.156 (4) Å, c = 7.039 (2) Å, $\alpha = 95.58$ (2)°, $\beta = 95.84$ (3)°, $\gamma = 77.11$ (2)°; V = 904.9 (5) Å³; Z = 2; $d_{calcd} = 1.440$ g/cm³; μ (MoK α radiation, $\lambda = 0.71069$ Å) = 1.06 cm⁻¹; sample dimensions, $0.15 \times 0.200 \times 0.350$ mm.

Crystallographic Measurements. All measurements were made on a Rigaku AFC6R diffractometer (MoK α radiation, incident-beam graphite monochrometer; $\omega - 2\theta$ scans, $2\theta_{max} = 50^{\circ}$). From a total of 3396 nonequivalent reflections recorded, those 1591 with $I > 3.00 \sigma(I)$ were retained for the structural analysis and the Lorentz and polarization corrections were applied. Cell constants and an orientation matrix for data collection, obtained from a least-squares refinement using the setting angles of 19 reflections in the range 44° < $2\theta < 50^{\circ}$, were used.

Structure Analysis. The crystal structure was solved by direct methods with DRDIF.¹⁷ The non-hydrogen atom coordinates were refined anisotropically. The hydrogen atom coordinates were refined isotropically or were included in the structure factor calculation in idealized positions $(d_{C-H} = 0.95 \text{ Å})$ or in difference map positions and were assigned isotropic thermal parameters. The final cycle of full-matrix least-squares refinement was based on 1591 observed reflections $(I > 3.00 \sigma(I))$ and 286 variable parameters and converged at $R = 0.058 (R_w = 0.066)$. Neutral atom scattering factors were taken from ref 17. In the least-squares iterations, $\sum w \Delta^2 [w = 4F_o^2/\sigma^2(F_o^2), \Delta = (|F_o| - |F_c|)]$ was minimized.

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Registry No. 2, 74011-58-8; 3, 85721-33-1; 6, 126457-99-6; 8, 107564-02-3; 9, 106890-70-4; 10, 107564-07-8; 11, 114008-18-3; 12, 114008-22-9; 13, 114008-20-7; 14, 126458-00-2; 15, 119354-66-4; 16, 112654-97-4; 17, 110871-99-3; 18, 119354-67-5; 19, 126458-01-3; 20, 114008-23-0; 21, 126458-02-4; 22, 110236-79-8; 23, 126458-03-5; 24, 126458-04-6; 25, 126458-05-7; 26, 114008-14-9; 26 (benzyl ester), 114008-15-0; 27, 110872-04-3; 28, 103772-13-0; 29, 126458-06-8; **30**, 126458-07-9; **30** (X = H), 94695-52-0; **31**, 114008-16-1; **32**, 103772-14-1; (±)-33d, 126458-17-1; 33k, 113617-63-3; 34a, 126458-18-2; (±)-34d, 126458-19-3; 34k, 126458-20-6; 35a, 114038-14-1; (±)-35d, 126458-21-7; 35k, 126458-22-8; 36a, 110236-78-7; (±)-36b, 126458-23-9; (±)-36c, 126458-24-0; (±)-36d, 126575-98-2; 36e, 120379-33-1; 36f, 120379-32-0; (±)-36g, 126458-25-1; 36h, 126458-26-2; (±)-36i, 126458-27-3; (±)-36j, 126458-28-4; 36k, 110871-86-8; (±)-36l, 126458-29-5; 36m, 126458-30-8; (±)-36n, 126458-31-9; (±)-36o, 126458-32-0; (±)-36p, 126458-33-1; 37, 110872-02-1; 38, 126458-08-0; 39, 126458-09-1;

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40, 22476-74-0; 41, 126458-10-4; 42, 5435-12-1; 43, 84477-72-5; (\pm)-44, 126458-11-5; (\pm)-45, 126458-12-6; (\pm)-46, 126458-13-7; (\pm)-47, 126458-14-8; (\pm)-48, 126458-36-4; (\pm)-49, 126458-37-5; (\pm)-50, 126458-38-6; C₆H₅CH₂OH, 100-51-6; NaSMe, 5188-07-8; MeOC₆H₄-4-CH₂SH, 6258-60-2; C₆H₅CH₂NH₂, 100-46-9; HOC-H₂CH₂NH₂, 141-43-5; (\pm)-2-methylpiperazine, 75364-79-3; (S)-(+)-2-methylpiperazine, 74879-18-8; D-(-)-tartaric acid, 147-71-7; (R)-(-)-2-methylpiperazinium L-(+)-tartaric acid, 87-69-4; (R)-(-)-2-methylpiperazine, 21655-48-1; N,N-dimethylethylenediamine, 108-00-9; 2,5-dimethoxytetrahydrofuran, 696-59-3; piperazine, 110-85-0; (\pm)-1-(ethoxycarbonyl)-3-methylpiperazine, 126458-34-2; (\pm)-cis-2,3-dimethylpiperazine, 57193-34-7; (\pm)-1,2-dimethylpiperazine, 126458-35-3; (\pm)-trans-2,5-dimethylpiperazine, 2815-34-1; N-methylpiperazine, 109-01-3; (\pm)-trans-2,6-dimethylpiperazine, 126458-39-7.

Supplementary Material Available: Tables of the atomic positional and thermal parameters, bond distances, and bond angles for 36k (11 pages). Ordering information is given on any current masthead page.

Comparative Reactivity of 1-Carba-1-dethiacephalosporins with Cephalosporins

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Nine matched pairs of cephalosporins and their 1-carba-1-dethiacephalosporin analogues have been compared with regard to microbiological activity, β -lactam carbonyl infrared absorption, and aqueous stability. In general the microbiological activity of the pairs of compounds were very similar across a broad range of bacteria. The infrared absorption bands for the β -lactam carbonyls of the pairs indicated a general trend for the 1-carba-1-dethiacephalosporins to absorb at lower frequencies than the corresponding cephalosporins. All of the 1-carba-1-dethiacephalosporins did however present a striking stability enhancement over their cephalosporin counterparts at pH = 10 or 11 in water. This marked contrast of MIC similarity with the observed differences in chemical reactivity clearly demonstrates hydroxide ion catalyzed hydrolysis is not a good model for transpeptidase activity unless the compounds comprise a limited domain of structural type.

The 1-carba-1-dethiacephalosporins have been known for some time, with the first complete cephalosporin mimic prepared by Guthikonda et al.¹ Further work in this area has appeared from a number of laboratories.² The first comparison of the stability of 1-carba-1-dethiacephems with the parent cephems was published by Narisada et al.³ The Shionogi group provided one example which indicated an enhanced chemical stability of cephalosporins over their 1-carba-1-dethiacephalosporin counterparts. The structure studied was limited to a β -lactam derivative possessing a 7α -methoxy group, further limiting the general applicability of their conclusions. In contrast loracarbef⁴ (1), the

carba analogue of cefaclor (2), has been shown to exhibit enhanced chemical and serum stability over cefaclor.⁵ In light of this apparent contradiction, we chose to study the comparative stabilities of cephalosporins and their 1-carba analogues in greater detail.

Chemistry

Preparation of all new compounds began with *p*-nitrobenzyl (7S,6R)-7-(phenoxyacetamido)-3-[[(trifluoromethyl)sulfonyl]oxy]-1-carba-1-dethia-3-cephem-4carboxylate (**3a**).⁶ This compound could be converted via palladium-catalyzed substitution reactions to a number of derivatives with varying functional groups at C-3.⁷ These conversions are depicted in Scheme I and described in the

° (i) (1) cat. $PdCl_2(CH_3CN)_2$, n- $Bu_3SnCH_2OCH_3$, LiCl, (2) TFA, Et_3SiH; (ii) (1) cat. $PdCl_2(CH_3CN)_2$, $(CH_3)_4Sn$, LiCl, (2) TFA, Et_3SiH; (iii) (1) cat. $PdCl_2(CH_3CN)_2$, CO, MeOH, (2) Zn/HCl; (iv) (1) cat. $PdCl_2(CH_3CN)_2$, CO, HCO_2H ; (2) Zn/HCl; (v) (1) cat. $PdCl_2(CH_3CN)_2$, CO, HCO_2H ; (2) Zn/HCl; (v) (1) cat. $PdCl_2(CH_3CN)_2$, n- $Bu_3SnCHCH_2$, LiCl; (2) TFA, Et_3SiH.

Experimental Section. More detailed papers on both the chemistry and biology of the different series represented

[†]This paper is dedicated to the memory of Dr. Alan S. Katner—deceased November 16, 1986.

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